



# DYC2020X/T20

## DYCO 20/20 MULTI-PURPOSE CAULK & SEALANT 2020C, 2020I, and 2020W Data Sheet

### CHARACTERISTICS

Dyco 20/20 is a premium flexible, elastic rubber copolymer caulk and sealant that is formulated for adhesion to a variety of surfaces and uses.

### RECOMMENDED USES

- Household: Metal Buildings, Utility Sheds, Mobile Homes, Windows, Doors, Siding, Vents, Gutters, Downspouts, Awnings, Carports, Screened Enclosures, Fascia, Skylights, and more.
- Transportation: RV's, Vans, Busses, and Trucks
- Marine: Boats and all apparatus above water line.

### FEATURES/BENEFITS

- Fast Drying
- Non-Yellowing
- Excellent Weather Resistance
- Paintable after 24 hour cure
- Long Lasting Pliability

### SPECIAL NOTES

- Not suitable for immersion.
- Surface must be free of rust, dirt, oil or grease.
- Surface must be sound, old coatings must be tightly bonded.
- Do not use near heat, sparks or flame.

### FOR ADDITIONAL INFORMATION

See MSDS or call toll-free 1-800-282-7901.

### TECHNICAL DATA

Vehicle Type ..... Rubber Copolymer  
 Finish/Sheen ..... Flat with Angular Sheen  
 Solids by Weight ..... 41.00%  
 Solids by Volume ..... 37.00%  
 Viscosity ..... 39-41 G Extrusion  
 VOC (less exempt solvents) ..... 395g/L  
 Weight per Gallon ..... 8.0 lbs.

### COVERAGE

Approximately 20 linear ft. @ 1/4" bead per 11oz. Cartridge.

(Actual coverage may vary depending on type of substrate, and application method.)

### AVAILABLE COLORS

- DYC2020C/T20 ..... Clear
- DYC2020I/T20 ..... Ivory
- DYC2020W/T20 ..... White

### KEY ATTRIBUTES

Application Temperatures: 40 - 120°F (4.44 - 48.88°C)

Application Tools: Caulk Gun

Dry Times: Touch - 30-45 Minutes; Recoat - 24 Hours

(Dry Time Based on 77°F (25°C), 50% RH)

Clean Up: Mineral Spirits

### PHYSICAL PROPERTIES

Elongation ..... 300-400%

Flexibility ..... Flexible below 0°F (-17.7°C)

Mildew Resistance .. Excellent

Flash Point ..... 60°F (15.5°C)





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## DYCO 20/20 MULTI-PURPOSE CAULK & SEALANT 2020C, 2020I, and 2020W Precautions & Application Guide

**PRECAUTION:** Do not freeze. Wear protective clothing, gloves and eyewear during application and cleanup of this product. Do not transport on passenger seats or inside passenger compartment of any vehicle. Store product in cargo area of vehicle, and secure with protective cloths to prevent accidental spill damage. Do not store at temperature above 100°F (37.77°C). Do not use in drinking water or food systems.

**SURFACE PREPARATION:** ALL SURFACES must be dry and free of dirt, oil or grease. Rust must be properly prepared and primed appropriately. May be directly applied to clean, dry bare aluminum or galvanized metals, wood, glass and fiberglass. Masonry surfaces should be primed with an appropriate masonry primer for best adhesion.

**TOOLS:** Caulk Gun

**COVERAGE:** For proper waterproofing performance and to resist alkalinity, apply 2 coats of DYOFLEX High Build Acrylic Coating at a wet millage rate of 14.0 – 18.0 mils per coat. To minimize pinholes wait 24 hours for the first coat to dry before applying second coat. A spray and back roll application is recommended.

Thinning: The product is ready to use as is, but if thinning is deemed necessary, thin with clean water up to ½ pint per gallon.

**LIMITATIONS:** Do not apply in direct sunlight or when air or surface temperature is below 40°F (4.44 °C) or above 120°F (48.88°C).

### CAUTION!

**CONTAINS PETROLEUM DISTILLATES. HARMFUL IF SWALLOWED. MAY CAUSE EYE, SKIN AND RESPIRATORY IRRITATION. USE WITH ADEQUATE VENTILATION. DO NOT TAKE INTERNALLY. KEEP CLOSED WHEN NOT IN USE. KEEP OUT OF REACH OF CHILDREN.**

To avoid breathing vapor, spray mist, or sanding dust, open windows and doors or use other means to ensure fresh air during sanding, application, and drying. If you experience eye watering, headaches, or dizziness, increase fresh air or wear respiratory protection (NIOSH/MSHA TC 23C or equivalent) or leave area.

**WARNING!** If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**FIRST AID:** If you experience difficulty in breathing, leave area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If swallowed, get medical attention immediately.

Material Safety Data Sheet available upon request.



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