



### CAN BE USED ON:

- Rail cars
- Machinery and equipment
- Marine applications
- Bridges and other metal surfaces
- Structural steel
- Piping and pipe racks
- Steel tanks

### PRODUCT ADVANTAGES:

- High build to protect sandblasted steel.
- Good corrosion and rust protection.
- Ease of application.
- Quick drying and recoat.
- Suitable for use in USDA inspected facilities.

**CX-2010 RED METAL PRIMER** is a fast drying, high solids, low VOC, heavy metal free, rust inhibitive alkyd metal primer. CX-2010 Red Metal Primer is a premium shopcoat primer, which is designed to provide an ideal base for a variety of coatings. CX-2010 Red Metal Primer can be used on an interior/exterior surface and provides protection against atmospheric corrosion. Also exceptional for general maintenance use.

**PREPARATION:** All surfaces must be dry and free of dust, dirt and all other foreign matter. Rusty metal must be cleaned with a wire brush and primed with a suitable primer before application of this product.

**APPLICATION:** CX-2010 Red Metal Primer should be applied by brush, roller or an airless sprayer.

**COVERAGE RATE:** Apply at 400- sq. ft. per gallon per coat, depending on the surface. Two coats are recommended at this spread rate for best results.

**FOR BEST RESULTS:** DO NOT THIN, SURFACE TEMPERATURE MUST BE MINIMUM OF 55° F AND RISING. DO NOT APPLY IF HEAVY DEW OR RAIN IS EXPECTED WITHIN 4 HOURS. YEARLY INSPECTION AND MAINTENANCE WILL GREATLY ENHANCE THE LIFE OF THE COATING.

**CLEAN-UP:** Clean tools with mineral spirits.

**PRECAUTIONS:** Protective clothing and eyewear should be used during application of these products. When transporting this product, ensure the lid is tight and pail secure and upright. Do not allow pail to tumble as this may cause lid to loosen and leakage to occur. Do not store at temperatures above 100° F.

**WARNING!** If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

### CAUTION!

**HARMFUL IF SWALLOWED. MAY CAUSE EYE, SKIN AND RESPIRATORY IRRITATION. USE WITH ADEQUATE VENTILATION. DO NOT TAKE INTERNALLY. KEEP CLOSED WHEN NOT IN USE. KEEP OUT OF REACH OF CHILDREN.**

**CALIF. PROP. 65 • WARNING:** This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Use proper protection and adequate ventilation, when using product..

**VOC:** Contains less than 358 g/l.

### TYPICAL PHYSICAL & PERFORMANCE CHARACTERISTICS

Generic Type	Alkyd
Sheen	Flat
Solids by Volume	50%
Solids by Weight	70%
Type of Cure	Oxidation
Coverage Rate	400-sq. ft. / gal.
Film Thickness	4.0 mil wet / 2.0 mil dry
Viscosity	80 KU
Reduction Solvent	Mineral Spirits
Dry Time	30 min. touch, 3 hour recoat

**APPROXIMATE SHIPPING WEIGHTS:** Note - all weights include container.

1 gallon (3.8L)	11 lbs.
(4) 1 gallon containers/case	44 lbs.
5 gallons (18.9L)	55 lbs.
55 drums (208.2L)	605 lbs.

### TECHNICAL SPECIFICATIONS:

System Tested – Steel

Adhesion:	ASTM D4541	300PSI
Direct impact resistance:	ASTM D2794	50 IN. lbs dry
Dry heat resistance:	ASTM D2485	200 F°
Exterior durability:	1 year @ 45° South	Excellent
Flexibility:	ASTM D522	Passes
Moisture resistance:	ASTM D4585	No rust
Pencil hardness:	ASTM D3363	H
Salt fog resistance:	ASTM B117	No cracking

**WARRANTY AND DISCLAIMER:** Our only obligation shall be to replace or pay for any material proved defective. Beyond the purchase price of materials supplied by us we assume no liability for damage of any kind and the user accepts the product "as is" and without warranties, expressed or implied. The suitability of the product for an intended use shall be solely up to the user. For limited warranty and disclaimer information, contact the Sun Paints & Coatings corporate office at 1-800-247-9891.

